

CLAIMS

1. (amended) A combination ~~hand-crank handle~~ and winch for winding a strap , said ~~hand-crank handle~~ combination comprising:
a rotatable cylindrical lug for winding said winch, said lug including at least two holes passing through a cylindrical wall of said lug and said at least two holes being aligned radially,
said handle including a one piece crank including an extension arm portion passing through said two holes to engage said lug,
said one piece crank including an axle axis portion, a handle roller mounted for rotation on said ~~axis~~ portion,
said one piece crank having a bend portion to connect said extension arm portion with said axis portion such that rotation of the ~~hand-crank handle~~ will rotate the lug and wind the strap onto the winch, said handle including a handle roller mounted for rotation on said axis portion.
2. (amended) The combination ~~hand-crank handle~~ and winch of claim 1 wherein said ~~extension arm handle~~ includes an end section mounted on said extension arm portion and wherein the end section includes a cap portion having an enlarged diameter compared to a diameter of said extension arm.
3. (amended) The combination ~~hand-crank handle~~ and winch of claim 1 wherein said holes pass through opposite sides of said cylindrical wall.
4. (amended) The combination ~~hand-crank handle~~ and winch of claim 1 wherein said one piece crank is made by bending a single piece of bar stock having a diameter and wherein said holes have a diameter larger than said bar stock diameter.

5. (amended) A hand crank handle for winding a strap on a winch including a rotatable cylindrical lug for winding said winch about a winch axis, said lug including at least two holes passing through opposite sides of a cylindrical wall of said lug and said at least two holes being aligned radially, the hand crank handle comprising;

a one piece bar stock crank including an extension arm portion for passing through said two holes to engage said lug,
said one piece bar stock crank including an axle crank axis portion, said one piece bar stock crank being bent to connect said extension arm portion with said axle crank axis portion such that rotation of the hand-crank handle about the crank axis portion will rotate the lug and wind the strap onto the winch,

6. (amended) The hand-crank handle of claim 5 wherein said extension arm portion includes an end section and wherein the end-section handle includes a cap welded to the end section and said cap having an enlarged diameter compared to a diameter of said extension arm portion.

7. (amended) The handle combination hand-crank and winch of claim 5 wherein said one piece bar stock crank is made from a single piece of bar stock bent into a shape including a 180 degree bend between the crank axis portion and said extension arm portion.

8. (amended) A combination-hand-crank speed handle and winch for winding a strap, said hand-crank combination comprising:

a rotatable cylindrical lug for winding said winch, said lug including at least two holes passing through opposite sides of a cylindrical wall of said lug and said at least two holes being aligned radially,

said speed handle including a one piece crank including an extension arm portion passing through said two holes to engage said lug, said extension arm portion having a length greater than a diameter of said cylindrical wall,

said one piece crank including an axle axis portion, said one piece crank having a bend to connect said extension arm portion with said axle axis portion such that rotation of the hand crank speed handle about the axis portion will rotate the lug and wind the strap onto the winch,

said extension arm speed handle including a cap on an end of said extension arm portion thereof to prevent slipping of the extension arm from the holes during cranking.

9. (amended) The combination hand crank speed handle and winch of claim 8, wherein said one piece crank is made from a single piece of bar stock having a diameter and wherein said holes have a diameter larger than said bar stock diameter.

10. (amended) The combination hand crank speed handle and winch of claim 8, said speed handle including a handle roller mounted for rotation on said axle axis portion.